

TECHNICAL DATA SHEET BACCO 60 SP

MADE IN ITALY



INDEX

A. DESCRIPTION OF THE COMPONENTS

- Indoor unit;
- Outdoor unit;
- Electrical panel:
- Digital controller;
- · Temperature and humidity measurement probe;

B. BACCO 60 SP TECHNICAL DATA SHEET

6

4

C. COMPONENTS AND VARIATIONS OF THE "BACCO SYSTEM" 8

- Adiabatic humidifier;
- Dehumidifier;
- · Surface treatments on request;
- Electrical resistor;

D. CONFIGURATION OF THE "BACCO SYSTEM"	9
E. OPERATION OF THE "BACCO SYSTEM"	10
F.ELECTRICAL ENERGY CONSUMPTION	11
Indoor unit;Outdoor unit;	

G. DIMENSIONS OF THE SYSTEM COMPONENTS

- Indoor unit: rear view
- Indoor unit: side view;
- Electrical panel;
- Outdoor unit: side view tubing outlet;
- Humidifier
- Dehumidifier.

12

A. DESCRIPTION OF THE COMPONENTS



DESIGN

modern and functional



AMBIENT VOLUMES

air conditioning volume 60 m3 (volume referring to a correctly insulated premises and with good energy efficiency)



RELIABLITY tested for 24/7 operation



OPERATION automatic



DIGITAL CONTROLLER:

parameters programmable by the user; - temperature

- humidity.



CONSTRUCTION

in stainless steel

The BACCO 60 SP wine cellar cooling unit was designed and manufactured focusing on the quality of the materials, the care for detail and finishes. We all know that wine lovers with a cellar want to preserve their wine in optimal conditions and therefore in this context the "BACCO System" covers a fundamental role to create and maintain an ideal micro-climate by controlling and managing two main parameters; temperature and humidity.

The "BACCO SYSTEM" is an Italian product, on the market for approximately 15 years and each part was subjected, over the years, to continuous improvement to obtain a functional aesthetic, quality, reliability of the mechanics and performance.

The cellar is not a fridge, but a "technical premises" where maintaining an ideal micro-climate promotes slow refinement and ageing processes which over time enhance the flavours and the scents of your wine.

The BACCO air conditioning units, beside the name have a number that approximately refers to the volume of an ideal premises with low heat dispersion. This "number" must not be considered an absolute value, but purely approximate and refers to premises with good "energy performance"; we prefer to write that BACCO 60 SP has a cooling power of

1.8 Kw which for your cellar, even if of equal surface area, may or may not suffice according to the degree of thermal insulation of the premises and the temperature programmed. For example, masonry walls or glass windows alongside heated premises and/or external walls exposed to solar radiation can absorb and radiate such thermal power (heat) inwards to reduce/annul the cooling power of the air conditioning unit.

The BACCO 60 SP is composed of 3 individual pieces of equipment to connect to one another using copper tubing for refrigeration circuits and electrical cabling according to the instructions and assembly drawings in the "Installation, use and maintenance instruction manual" which is delivered in the packaging of the material purchased.

The yield of the air conditioning unit is strictly related to the energy efficiency of the premises, in particular the degree of insulation in the floor, the walls, the ceiling, any windows, glass walls and entrance door.

Technical Data Sheet BACCO 60 SP | rev. 0

STEEL model

made entirely in brushed STAINLESS STEEL suitable for mounting on wall, inside the cellar, using the specific support bracket included in the supply. For better operation, it should be mounted inside the premises, up high 15/20 cm from the ceiling and possibly on a short wall.

The PLUS model is the STD version with the external fan in black for greater launch and depth of the air. The electrical resistor should be mounted on the STEEL model.

OUTDOOR UNIT

SALCO CO

tropicalized for 43°C operation, with perforated casing, in brushed STAIN-LESS STEEL, for heat dispersion. It can be mounted outside on the wall or floor. Externally, there are already an adequate quantity of delivery and return couplings for gas R452 for a line of 6-metre tubing.

INDOOR UNIT

The outdoor unit should be positioned on the specific wall support brackets supplied.

ELECTRICAL PANEL

The control and command electrical panel is manufactured entirely in STAIN-LESS STEEL with an external brushed finish and can be assembled inside the cellar or outside at the entrance of the cellar.

The E.P. hosts the digital controller and the terminal board hosts the wired temperature/humidity measurement probe.

DIGITAL CONTROLLER

Measurement of the temperature and % of humidity is taken by the DIXELL microprocessor "digital controller" specifically for application on cooling units. The temperature of the air is displayed in "red" on the top part, while the % of relative humidity is highlighted in "yellow" on the bottom part of the display.

The digital controller is used to program automatic operation of the 4 main functions of the "Bacco system".

- 1. cold production;
- 2. hot production using an electrical resistor;
- 3. premises humidification;
- 4. premises dehumidification.

TEMPERATURE AND HUMIDITY MEASUREMENT PROBE

The DIXELL temperature and humidity measurement probe is used to measure the two parameters, interacting with the digital controller on the command and control electrical panel. The probe is connected to the electrical panel using a 3-metre long electric cable (STD length) to allow positioning of the probe in the point of the cellar most suitable for correct measurement. The black terminal measures the temperature and the sintered brass one measures the % of humidity.







PLUS model



B. BACCO 60 SP TECHNICAL DATA (*)

Suitable for a cellar premises	with a volume of approx. 60 m3 (**)
Cooling unit cooling power	1800 w (cold only) at 32.00 °C external temperature
Power supply voltage	220-240 V / 1 Ph / 50 Hz
Cellar internal temperature	minimum 12°C (**) adjustable in increase
Electrical absorption of utilities	Electrical absorption of utilities

ELECTRICAL PANEL

Construction	AISI 304 brushed external finish
External dimensions	mm: L: 256x94x h 245
Probes cable length	3 m. (can be increased on request)
Electrical power supply cable length	3 m. and SCHUKO socket (cable to cut to measurement on site)

DIGITAL CONTROLLER

Cellar internal air temperature	Programmable as you wish - digital reading
Cellar internal % humidity	Programmable as you wish - digital reading

INDOOR UNIT

Construction	AISI 304 brushed external finish
External dimensions	PLUS mm: L 495x210xh469 STEEL mm: L 495x250xh469
Weight	15 kg
Evaporator type	finned battery copper/aluminium cataphoretic paint
Fan	mod. PLUS and STEEL: D250 mm
Air flow rate	approx. 650 m3/hour
Wall-mounting bracket	Included in supply
Sound level	≤ 55 dB(A) at 1 m
Type of installation	On wall
Condensate drain	tube diam. 12mm

OUTDOOR UNIT

Construction	External protection in AISI 304 brushed external finish
External dimensions	mm: L=475x399xh 328
Compressor	EMBRACO NEK 6217 GK
Weight	30 kg
Capacitor type	Finned battery copper/aluminium
Fan	D275 mm
Air flow rate	645 m3/hour
Wall-mounting brackets	Included in supply
Sound pressure	≤ 46,3 dB(A) at 5 m − 40.3 dB(A) at 10 m
Condensate drain	Not planned
Maximum electrical absorption	Variable, see table par. E
Min/max external temperature of outdoor unit operation	from -5 to 43 °C

REFRIGERANT

Gas type	R452a
Charge	1,100 g (also sufficient for 6m cooling tube)
Liquid/gas tubing diameter	Intake 1/4" – drainage 3/8"

DISTANCE PERMITTED BETWEEN INDOOR UNIT AND OUTDOOR UNIT	Approx. 20 metres of cooling tube, maximum
--	--

INSTRUCTION MANUAL	translation of original language
--------------------	----------------------------------

(*) The technical data outlined may be subject to changes in light of continuous improvement of the performance, therefore Montec srl reserves the right to change them without any obligation of prior notification.

(**) Value referred to an adequately insulated premises, with particular reference to: walls, ceiling, floor, entrance door and windows; any glass doors and walls must be built using low emission glass.

The unit does not have a "dehumidification" function as standard and therefore it does not remove humidity beyond that normally extracted during operation of the compressor.

c. <u>COMPONENTS AND VARIATIONS</u> OF THE "BACCO SYSTEM"

The "BACCO SYSTEM" as clearly represented by the system "CONFIGURATION DIAGRAM" (point D page 7) is composed of an air conditioning unit and a group of accessory components used to maintain the ideal temperature °C and % of humidity, as the client wants for the well-being of his or her wine.

The standard "digital controller" mounted on the EP of the BACCO SYSTEM automatically manages all the components described below:

ADIABATIC HUMIDIFIER

Adiabatic humidifier produces a very fine mist that evaporates in the air in the premises humidifying it at the programmed %

- Nominal weight: w 40
- Humidifier weight: kg 4.30
- Dimensions: mm 302x339xh312

Use water free of limescale because this would block operation of the humidifier components.

Furthermore, hardwater nebulised through evaporation creates very fine white dust that deposits on all surfaces of the premises.

DEHUMIDIFIER

The dehumidifier automatically removes excess humidity from the environment compared to that preset and receives switch on and off input from the digital controller. The condensate collection tray can be connected to a condensate drain to avoid manual emptying.

- absorbed power: 280 w in operation;
- daily capacity: litres 11.4 in 24 h with 80% ambient humidity;
- dimensions: mm 340X320X H 500
- weight: kg 15.80

SURFACE TREATMENTS ON REQUEST

An alternative to the standard version with a surface finish in brushed stainless steel is possible. Ask, at a surcharge, for the "BLACK" version which includes painting of the indoor unit and the electrical panel.

The "BLACK" model is powder painted in DARK ANTRACITE which is the one with more shine and resistance. Additionally, it doesn't show fingerprints.

The delivery times can be prolonged by up to 4 weeks.

ELECTRICAL RESISTOR

The heating function operates through an automatic heating resistor as described in point E. Nominal weight: 1 Kw;

The electrical resistor cannot be mounted on the "BLACK" model.







D. CONFIGURAZIONE "SISTEMA BACCO"

Il "SISTEMA BACCO" può essere organizzato ed acquistato in diverse combinazioni:

- solo climatizzatore (solo freddo);
- climatizzatore + umidificatore (la versione classica e più richiesta dal mercato);
 (solo freddo + incremento umidità mancante rispetto alla programmazione);
- climatizzatore + deumidificatore; (solo freddo + abbassamento umidità);

- climatizzatore + resistenza elettrica + umidificatore; (freddo + caldo + incremento umidità mancante);
- climatizzatore + resistenza elettrica + deumidificatore (freddo + caldo + abbassamento umidità);
- climatizzatore + resistenza elettrica + umidificatore + deumidificatore
 (fradda + calda + incrementa umidità managenta +

(freddo + caldo + incremento umidità mancante + abbassamento umidità);



E. **"BACCO SYSTEM" OPERATION**

Example of programming and operation of a "BACCO SYSTEM" organised as position 6 with everything

AIR CONDITIONING UNIT: with temperature programmed to 14°:

- AIR CONDITIONING UNIT IN HOT MONTHS: when the internal temperature of the cellar rises by over 2°C (to 16°C), the fan and the compressor switch on and having reached the temperature of 14°, the compressor and the fan stop (*);
- AIR CONDITIONING UNIT IN COLD MONTHS: under 12°C, the electrical resistor and the fan switch on and having reached the temperature of 14°, both the resistor and the fan stop (*).

(*) in both cases, the fan can continue to work to meet the parameter value set of the humidity.

HUMIDIFIER/DEHUMIDIFIER: with a % of humidity set to 65%:

- When the % of relative humidity goes under 5% and therefore under 60%, the fan in the indoor unit and the humidifier work until approx. 65% is reached; have reached the percentage set, the fan and the humidifier switch off;
- When the % of relative humidity goes over 5% and therefore over 70%, the fan in the indoor unit and the dehumidifier work until approx. 65% is reached; having reached the percentage set, the fan and the dehumidifier switch off.

The fan can continue to work to meet the parameter value set of the temperature.



F. ELECTRICAL ENERGY CONSUMPTION

The <u>overall electrical consumption</u> varies based on <u>the efficiency of the premises</u> allocated to store the wine, the <u>temperature programmed in the cellar</u>, the <u>external temperature</u> and the <u>evaporation temperature</u> of the outdoor unit.

INDOOR UNIT	OUTDOOR UNIT
fan 8 W to 1300 rpm / PLUS	fan: 16 W
fan 36 W RPM. MOD STEEL	

Consumption refers to the external environmental situation read in the column marked.

Performances:

external ambient temperature 25°C

Evaporating Temperature °C	Cooling Capacity w	Power Consumation w	Corrent A	Efficienty w/w
-20	828	598	3.01	1.39
-15	1013	648	3.22	1.56
-5	1417	768	3.76	1.85
0	1636	838	4.09	1.95
5	1865	915	4.45	2.04
7	1920	950	4.63	2.07
10	2105	998	4.86	2.11

external ambient temperature 32°C

Evaporating Temperature °C	Cooling Capacity w	Power Consumation w	Corrent A	Efficienty w/w
-20	755	616	3.09	1.23
-15	920	668	3.31	1.38
-5	1285	792	3.87	1.62
0	1485	864	4.21	1.72
5	1695	943	4.59	1.8
7	1791	980	4.76	1.83
10	1916	1028	5	1.86

external ambient temperature 43°C

Evaporating Temperature °C	Cooling Capacity w	Power Consumation w	Corrent A	Efficienty w/w
-20	632	649	3.21	0.97
-15	757	710	3.47	1.07
-5	1042	854	4.13	1.22
0	1202	936	4.51	1.28
5	1373	1025	4.94	1.34
7	1452	1066	5.14	1.36
10	1554	1121	5.41	1.39

G. DIMENSIONS of COMPONENTS

Indoor unit: rear view



Indoor unit: side view



Electrical panel

Outdoor unit: side view tubing outlet

Humidifier

Dehumidifier









Manufactured by::

MONTEC SRL

with plant in via dell'Artigiano Mel, 12 **32026 BORGO VALBELLUNA - BL** www.mon-tec.it www.baccoclima.com