

MADE IN ITALY



## INDICE

A. DESCRIPTION OF THE COMPONENTS	4
<ul> <li>Indoor unit;</li> <li>Outdoor unit;</li> <li>Electrical panel:</li> <li>Digital controller;</li> <li>Temperature and humidity measurement probe;</li> </ul>	
B. BACCO 130 SP TECHNICAL DATA	6
C. COMPONENTS AND VARIATIONS OF THE "BACCO SYSTEM"	8
<ul> <li>Adiabatic humidifier;</li> <li>Dehumidifier;</li> <li>Surface treatments on request;</li> <li>Electrical resistor (not planned on this model);</li> </ul>	
D. CONFIGURATION OF THE "BACCO SYSTEM"	9
E. OPERATION OF THE "BACCO SYSTEM"	10
F.ELECTRICAL ENERGY CONSUMPTION	11
<ul><li>Indoor unit;</li><li>Outdoor unit;</li></ul>	
G. DIMENSIONS OF THE SYSTEM COMPONENTS	12
<ul> <li>Indoor unit: rear view</li> <li>Indoor unit: side view;</li> <li>Electrical panel;</li> <li>Outdoor unit: side view tubing outlet;</li> <li>Humidifier</li> <li>Dehumidifier.</li> </ul>	

## A. DESCRIPTION OF THE COMPONENTS



### DESIGN

modern and functional



## AMBIENT VOLUMES

air conditioning volume 130 m3 (volume referring to a correctly insulated premises and with good energy efficiency)



## **RELIABLITY** tested for 24/7 operation



**OPERATION** automatic



## **DIGITAL CONTROLLER:**

parameters programmable by the user; - temperature

- humidity.



CONSTRUCTION

in stainless steel

The BACCO 130 SP wine cellar cooling unit was designed and manufactured focusing on the quality of the materials, the care for detail and finishes. We all know that wine lovers with a cellar want to preserve their wine in optimal conditions and therefore in this context the "BACCO System" covers a fundamental role to create and maintain an ideal micro-climate by controlling and managing two main parameters; temperature and humidity.

The "BACCO SYSTEM" is an Italian product, on the market for approximately 15 years and each part was subjected, over the years, to continuous improvement to obtain a functional aesthetic, quality, reliability of the mechanics and performance.

The cellar is not a fridge, but a "technical premises" where maintaining an ideal micro-climate promotes slow refinement and ageing processes which over time enhance the flavours and the scents of your wine.

The BACCO air conditioning units, beside the name have a number that approximately refers to the volume of an ideal premises with low heat dispersion. This "number" must not be considered an absolute value, but purely approximate and refers to premises with good "energy performance"; we prefer to write that BACCO 130 SP has a cooling power of

2.96 Kw which for your cellar, even if of equal surface area, may or may not suffice according to the degree of thermal insulation of the premises and the temperature programmed. For example, masonry walls or glass windows alongside heated premises and/or external walls exposed to solar radiation can absorb and radiate such thermal power (heat) inwards to reduce/annul the cooling power of the air conditioning unit.

The BACCO 130 SP is composed of 3 individual pieces of equipment to connect to one another using copper tubing for refrigeration circuits and electrical cabling according to the instructions and assembly drawings in the "Installation, use and maintenance instruction manual" which is delivered in the packaging of the material purchased.

The yield of the air conditioning unit is strictly related to the energy efficiency of the premises, in particular the degree of insulation in the floor, the walls, the ceiling, any windows, glass walls and entrance door.

### **INDOOR UNIT**

made entirely in brushed STAINLESS STEEL suitable for mounting on wall, inside the cellar, using the specific support bracket included in the supply. For better operation, it should be mounted inside the premises, up high 15/20 cm from the ceiling and possibly on a short wall.

The PLUS model is the STD version with the external fan in black for greater launch and depth of the air.t

## **OUTDOOR UNIT**

tropicalized for 43°C operation, with perforated casing, in brushed STAINLESS STEEL, for heat dispersion. Externally, there are already an adequate quantity of delivery and return couplings for gas R452 for a line of 6-metre tubing.

The outdoor unit should be positioned on the specific support brackets for wall or floor supplied on request during order phase.

## **ELECTRICAL PANEL**

The control and command electrical panel is manufactured entirely in STAIN-LESS STEEL with an external brushed finish and can be assembled inside the cellar or outside at the entrance of the cellar.

The E.P. hosts the digital controller and the terminal board hosts the wired temperature/humidity measurement probe.

## **DIGITAL CONTROLLER**

Measurement of the temperature and % of humidity is taken by the DIXELL microprocessor "digital controller" specifically for application on cooling units. The temperature of the air is displayed in "red" on the top part, while the % of relative humidity is highlighted in "yellow" on the bottom part of the display. The digital controller is used to program automatic operation of the 4 main functions of the "Bacco system".

- 1. cold production:
- hot production using an electrical resistor (not planned on this model); 2.
- 3. premises humidification;
- 4. premises dehumidification;

## **TEMPERATURE AND HUMIDITY MEASUREMENT**

The DIXELL temperature and humidity measurement probe is used to measure the two parameters, interacting with the digital controller on the command and control electrical panel. The probe is connected to the electrical panel using a 3-metre long electric cable (STD length) to allow positioning of the probe in the point of the cellar most suitable for correct measurement. The black terminal measures the temperature and the sintered brass one measures the % of humidity.



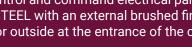


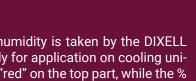






modello PLUS





## B. BACCO 130SP TECHNICAL DATA(\*)

Suitable for a cellar premises	with a volume of approx. 130 m3 (**)
Cooling unit cooling power	2961 w (cold only) at 32.00 °C external temperature
Power supply voltage	220-240 V / 1 Ph / 50 Hz
Cellar internal temperature	minimum 12°C (**) adjustable in increase
Electrical absorption of utilities	See specific tables on page 8

## **ELECTRICAL PANEL**

Construction	AISI 304 brushed external finish
External dimensions	mm: L: 256x94x h 245
Probes cable length	3 m. (can be increased on request)
Electrical power supply cable length	3 m. and SCHUKO socket (cable to cut to measurement on site)

## **DIGITAL CONTROLLER**

Cellar internal air temperature	Programmable as you wish - digital reading
Cellar internal % humidity	Programmable as you wish - digital reading

## **INDOOR UNIT**

Construction	AISI 304 brushed external finish
External dimensions	PLUS mm: L 795x210xh325
Weight	16 kg
Evaporator type	finned battery copper/aluminium cataphoretic paint
Fan	mod. PLUS: D250 mm
Air flow rate	approx. 765 m3/hour
Wall-mounting bracket	Included in supply
Sound level	≤ 50 dB(A) at 1 m
Type of installation	On wall
Condensate drain	tube diam. 12mm

## **OUTDOOR UNIT**

Construction	External protection in AISI 304 brushed external finish
External dimensions	mm: L=605x445xh 375
Compressor	EMBRACO NJ 9232 GK
Weight	47 kg
Capacitor type	Finned battery copper/aluminium
Fan	D300 mm
Air flow rate	1450 m3/hour
Wall-mounting brackets	Included in supply
Sound pressure	≤ 48,9 dB(A) at 5 m − 42.9 dB(A) at 10 m
Condensate drain	Not planned
Maximum electrical absorption	Variable, see table par. E
Min/max external temperature of outdoor unit operation	from -5 to 43 °C

### REFRIGERANT

Gas type	R452a
Charge	1,400 g (also sufficient for 6m cooling tube)
Liquid/gas tubing diameter	Intake 1/4" – drainage 1/2"

#### **INSTRUCTION MANUAL**

#### translation of original language

(\*) I dati tecnici riportati sono suscettibili a variazioni in un'ottica di continuo miglioramento delle prestazioni pertanto, Montec srl si riserva il diritto di modificarli senza alcun obbligo di preavviso.

(\*\*) Valore riferito ad un locale adeguatamente isolato, con particolare riferimento a: pareti, soffitto, pavimento, porta d'ingresso e finestre; eventuali porte e pareti vetrate devono essere costruite con vetro basso emissivo.

L'unità non ha la funzione "deumidificazione" di serie e quindi non toglie umidità oltre a quella estratta normalmente durante il funzionamento del compressore.

## c. <u>COMPONENTS AND VARIATIONS</u> OF THE "BACCO SYSTEM"

The "BACCO SYSTEM" as clearly represented by the system "CONFIGURATION DIAGRAM" (point D page 7) is composed of an air conditioning unit and a group of accessory components used to maintain the ideal temperature °C and % of humidity, as the client wants for the well-being of his or her wine.

The standard "digital controller" mounted on the EP of the BACCO SYSTEM automatically manages all the components described below:

## **ADIABATIC HUMIDIFIER**

Adiabatic humidifier produces a very fine mist that evaporates in the air in the premises humidifying it at the programmed %

- Nominal weight: w 40
- Humidifier weight: kg 4.30
- Dimensions: mm 302x339xh312

Use water free of limescale because this would block operation of the humidifier components.

Furthermore, hardwater nebulised through evaporation creates very fine white dust that deposits on all surfaces of the premises.

## DEHUMIDIFIER

The dehumidifier automatically removes excess humidity from the environment compared to that preset and receives switch on and off input from the digital controller. The condensate collection tray can be connected to a condensate drain to avoid manual emptying.

- absorbed power: 280 w in operation;
- daily capacity: litres 11.4 in 24 h with 80% ambient humidity;
- dimensions: mm 340X320X H 500
- weight: kg 15.80

## SURFACE TREATMENTS ON REQUEST

An alternative to the standard version with a surface finish in brushed stainless steel is possible. Ask, at a surcharge, for the "BLACK" version which includes painting of the indoor unit and the electrical panel.

The "BLACK" model is powder painted in DARK ANTRACITE which is the one with more shine and resistance. Additionally, it doesn't show fingerprints.

The delivery times can be prolonged by up to 4 weeks.

## **ELECTRICAL RESISTOR**

The heating function operates through an automatic heating resistor as described in point E. Nominal weight: 1 Kw;

The electrical resistor cannot be mounted on the "BLACK" model.





8

# D. CONFIGURATION OF THE "BACCO SYSTEM"

The "BACCO SYSTEM" can be organised and purchased in various combinations:

- air conditioning unit only (cold only);
- air conditioning unit + humidifier (the classic version is the most requested on the market); (cold only + missing humidity increase compared to programming);
- air conditioning unit + dehumidifier; (cold only + lowering humidity);
- 4. air conditioning unit + humidifier + dehumidifier; (cold only + complete management of humidity).



# E. **"BACCO SYSTEM" OPERATION**

# Example of programming and operation of a "BACCO SYSTEM" organised as position 6 with everything

AIR CONDITIONING UNIT: with temperature programmed to 14°:

- AIR CONDITIONING UNIT IN HOT MONTHS: when the internal temperature of the cellar rises by over 2°C (to 16°C), the fan and the compressor switch on and having reached the temperature of 14°, the compressor and the fan stop (\*);
- AIR CONDITIONING UNIT IN COLD MONTHS: under 12°C, the electrical resistor and the fan switch on and having reached the temperature of 14°, both the resistor and the fan stop (\*).

(\*) in both cases, the fan can continue to work to meet the parameter value set of the humidity.

HUMIDIFIER/DEHUMIDIFIER: with a % of humidity set to 65%:

- When the % of relative humidity goes under 5% and therefore under 60%, the fan in the indoor unit and the humidifier work until approx. 65% is reached; have reached the percentage set, the fan and the humidifier switch off;
- When the % of relative humidity goes over 5% and therefore over 70%, the fan in the indoor unit and the dehumidifier work until approx. 65% is reached; having reached the percentage set, the fan and the dehumidifier switch off.

The fan can continue to work to meet the parameter value set of the temperature.



## F. ELECTRICAL ENERGY CONSUMPTION

The <u>overall electrical consumption</u> varies based on <u>the efficiency of the premises</u> allocated to store the wine, the <u>temperature programmed in the cellar</u>, the <u>external temperature</u> and the <u>evaporation temperature</u> of the outdoor unit.

INDOOR UNIT	OUTDOOR UNIT
fan: 2x32 W to 1200 rpm mod. PLUS	fan: 95 W

Consumption refers to the external environmental situation read in the column marked.

## **Performances:**

external ambient temperature 25°C

Evaporating Temperature °C	Cooling Capacity w	Power Consumation w	Corrent A	Efficienty w/w
-20	1384	1028	4.95	1.35
-15	1707	1129	5.39	1.51
-5	2388	1370	6.46	1.74
0	2739	1509	7.09	1.82
5	3094	1662	7.79	1.86
7	3251	1734	8.12	1.88
10	3450	1829	8.56	1.89

#### external ambient temperature 32°C

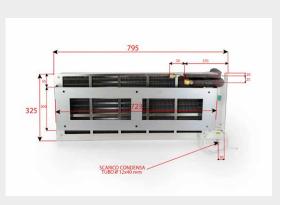
Evaporating Temperature °C	Cooling Capacity w	Power Consumation w	Corrent A	Efficienty w/w
-20	1279	1056	5.09	1.21
-15	1547	1166	5.56	1.33
-5	2145	1417	6.68	1.51
0	2470	1559	7.33	1.58
5	2808	1714	8.04	1.64
7	2961	1786	8.37	1.66
10	3157	1882	8.82	1.68

#### external ambient temperature 43°C

Evaporating Temperature °C	Cooling Capacity w	Power Consumation w	Corrent A	Efficienty w/w
-20	1034	1101	5.29	0.94
-15	1287	1218	5.80	1.06
-5	1901	1476	6.96	1.29
0	2257	1619	7.62	1.39
5	2641	1771	8.33	1.49
7	2819	1840	8.65	1.53
10	3051	1933	9.09	1.58

G. **DIMENSIONS of COMPONENTS** 

## Indoor unit: rear view



Indoor unit: side view



## **Electrical panel**

Outdoor unit: side view tubing outlet

Humidifier

## Dehumidifier











Manufactured by::

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